

# CERTIFICATE

Certificate of conformity for the Fusion Welding of Metallic Materials

**BS EN ISO 3834-2:2021**

**Quality Requirements for the Fusion Welding of Metallic Materials – Part 2: Comprehensive Quality Requirements**

In accordance with TÜV UK Ltd procedures, it is hereby certified that

**Warren Services Ltd**  
**2 Brickfields Way, Thetford, Norfolk, IP24 1HX**

applies a quality and welding management system in line with the above standard for the following scope:

<b>Product Type:</b>	Manufacture of structural steelwork and bespoke fabrications to nationally recognised standards, internationally recognised standards, and client specifications.
<b>Product Standards:</b>	BS EN ISO 3834-2:2021, EN 1090-1:2009 + A1:2011 and client specifications as applicable.
<b>Welding and Inspection Standards:</b>	ISO 15614-1:2017+A1:2019, ISO 15609:2021, ISO 9606-1:2017, ISO 5817:2023 and EN1090-2:2018 (Up to and including Execution Class 3).
<b>Parent Materials:</b>	Carbon / Carbon Manganese steels group 1.1, 1.2, Austenitic stainless-steel group's 8.1 as per PD CEN ISO/TR 15608:2017.
<b>Welding and Allied Processes:</b>	MAG: 135 - Manual Metal Active Gas with single solid electrodes & TIG 141: Manual Tungsten Inert Gas welding with single solid electrode as per BS EN ISO 4063:2023.
<b>Welding Co-ordinators:</b>	Mr. B. Lynas: External Welding Co-ordinator – Comprehensive Level Knowledge.

Certificate No: GB02171  
Annex No: n/a  
Audit Report No: 2024/32696



Valid until: 27/08/2029  
Initial Certification: 28/08/2024  
Effective Date: 28/08/2024

Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.

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